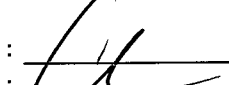



Date: Thursday, 9/18/2008 1:16:04 PM
User: Chantal Lavoie

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	NEOPRENE 0.125" THICK	
Job Number :	42122	Part Number :	D3195	
Estimate Number :	10094	Drawing Number :	D3195 REV. A	
P.O. Number :		Project Number :	N/A	
This Issue :	9/18/2008	S.O. No. :		
Prsht Rev. :	NC	Drawing Revision :	A	
First Issue :	//	Material :		
Previous Run :		Due Date :	9/30/2008	Qty: 120 Um: Each
Written By :				
Checked & Approved By :				
Comment :	Est. A 03.10.17 New issue KJ/RF			

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	PG	PURCHASING
-----	----	------------

**Comment:** PURCHASINGIssue P/O: 7195

C 208/09/18

Material: 60 Durometer Neoprene 1/8" thick

Possible Supplier: Accurate Rubber, roll 12" x 50' length

Material release note required

120 SF

2.0	D3195P	Neoprene 1/8" thick
-----	--------	---------------------



Comment: Qty.: 1.0000 sf(s)/Unit Total : 120.0000 sf(s)
BLACK NEOPRENE FOAM 0.125

3.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------

**Comment:** PACKAGING RESOURCE #1

Recieve & Inspect for Transit Damage

Ensure Material Release Note is attached

P 8/26

120

4.0	QC6	DIMENSIONAL CHECK
-----	-----	-------------------

**Comment:** DIMENSIONAL CHECK

Inspect dimensions 12" x 1/8" thick

S 28/09/29 4120

5.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------

**Comment:** PACKAGING RESOURCE #1

Identify and Stock

Location: _____

P 8/29 1

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 9/18/2008 1:16:04 PM
User: Chantal Lavoie

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: NEOPRENE 0.125" THICK

Job Number: 42122

Part Number: D3195

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/10/03 JA

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



mf 08-09-30

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

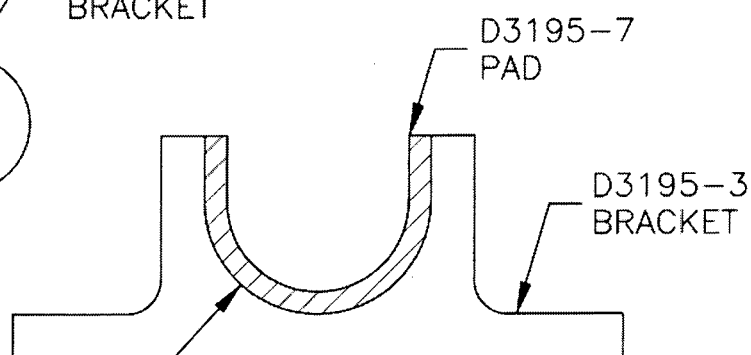
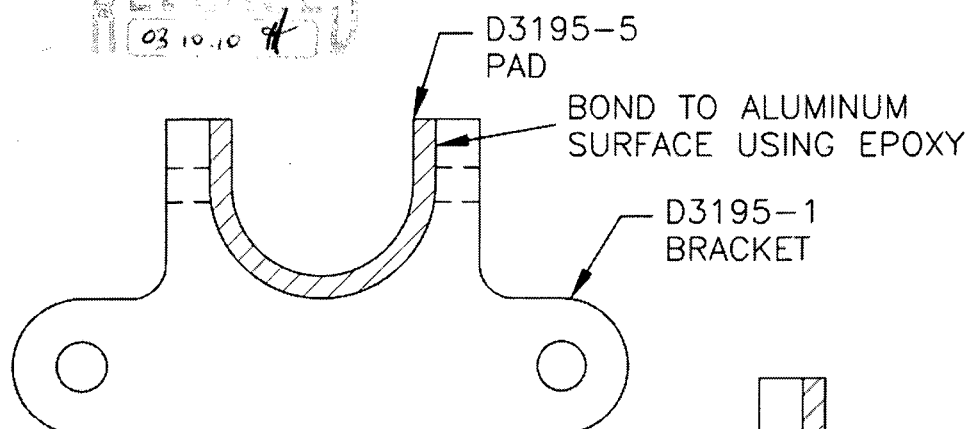
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN	<i>CP</i>	DRAWN BY	<i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	<i>#</i>	APPROVED	<i>#</i>	DRAWING NO. D3195 REV. A SHEET 1 OF 3
DATE	03.06.23	TITLE	BRACKET	SCALE 1:1
A	03.06.23	NEW ISSUE		

RELEASED
03.10.10 *#*



SHOP COPY
RETURN TO
ENGINEERING

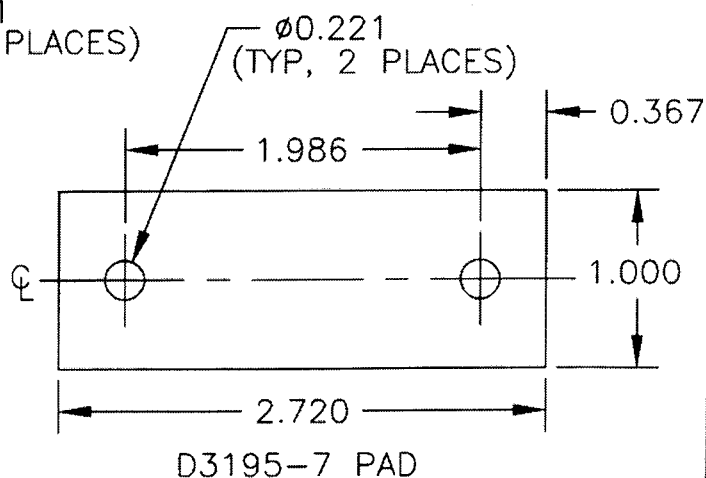
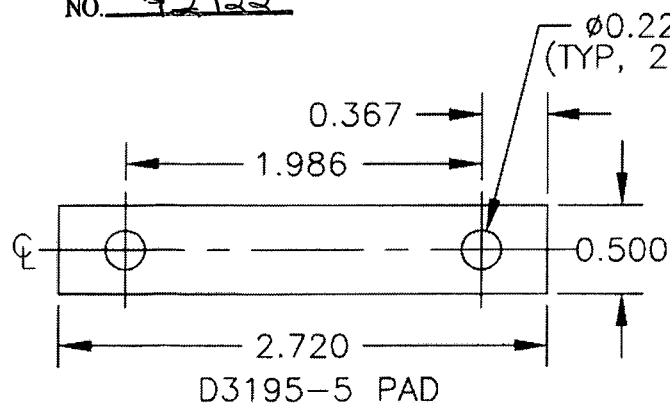
UNCONTROLLED COPY
SUBJECT TO AMENDMENT

WITHOUT NOTICE
WORK ORDER

NO. 42122

BOND TO ALUMINUM
SURFACE USING EPOXY

D3195-043
BRACKET



D3195-5 & D3195-7 PAD

- 1) MATERIAL: 60 DUROMETER NEOPRENE 1/8" THICK
(POSSIBLE SUPPLIERS, ACCURATE RUBBER)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.
- 3) ALL DIMENSIONS ARE IN INCHES

Copyright © 2003 by DART AEROSPACE LTD

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.



www.acrgroup.ca

12771 No. 5 Road
Richmond, B.C.
Canada V7A 4E9

Tel: 604-274-9955
Fax: 604-274-1013
Toll Free: 1-888-478-2237

PACKING SLIP

CUSTOMER COPY

PACKING SLIP 00130102

CUSTOMER NO. 10750

PST# OOP

S DART AEROSPACE LTD
O 1270 ABERDEEN STREET
L HAWKESBURY, ON K6A 1K7
D Canada
T
O

S DART AEROSPACE LTD
H 1270 ABERDEEN STREET
I HAWKESBURY, ON K6A 1K7
P Canada
T
O

DATE		SHIP VIA		TERMS	
09/22/08		PURO#7684382		ACR GROUP INC. NET 30 DAYS	
PURCHASE ORDER NUMBER		DATE ORDERED		SALES PERSON	
0000007195		09/18/08		00130102 KRIS	
QUANTITY		ITEM NUMBER		DESCRIPTION	
ORDERED	SHIPPED	B.O.		UNIT	UNIT PRICE
03	120		- NEOD60-02	NEO 60-1/8" DOM	SF
				RS: 4' X 50' LBS/SQFT: 0.97	
			SUPPLY ONE PC	4' X 30 FT LONG.	
				SUBTOTAL	
				GST	
				TOTAL AMOUNT	
FREIGHT: Collect					

S
08/06/09



12771 No. 5 Road
Richmond, B.C.
Canada V7A 4E9
Tel : (604) 274-9955
Fax : (604) 274-1013

CERTIFICATE OF COMPLIANCE

Date : 09/22/2008

Customer : Dart Aerospace LTD

Customer P.O. # : PO00007195

ACR W.O. # : 130102

Item # : NEO60- 02

Item Description: NEO 60- 1/8" Thick

ACR Compound : NEO 60

Date Shipped: 09/22/2008

09/22/08 JS

This Certifies that to the best of our knowledge the material delivered under this contract is in accordance with the terms of the contract, and with ACR Group quality standards.

Jose Salas

(ACR GROUP INC. REPRESENTATIVE)

Jose Salas